

Estimated Prototyping Fee

1-10 sets

Prototyping methods: CNC machining, SLA, SLS

	Unit price of each production quantity (CNC machining in principle)									
	1	2	3	4	5	6	7	8	9	10
S size	\$230	\$220	\$210	\$210	\$200	\$190	\$180	\$180	\$170	\$160
M size	\$280	\$270	\$260	\$250	\$240	\$230	\$220	\$210	\$200	\$190
L size	\$460	\$440	\$420	\$410	\$390	\$380	\$360	\$350	\$330	\$320
L+ size	\$730	\$700	\$670	\$650	\$620	\$600	\$570	\$550	\$530	\$510
L++ size	\$1,050	\$880	\$790	\$730	\$700	\$670	\$660	\$650	\$650	\$650
LL size	\$2,190	\$1,820	\$1,630	\$1,520	\$1,450	\$1,400	\$1,370	\$1,350	\$1,350	\$1,350
LL+ size	\$2,620	\$2,190	\$1,960	\$1,820	\$1,740	\$1,680	\$1,640	\$1,620	\$1,620	\$1,620
XL size	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
XL+ size	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

10-30 sets

Prototyping methods: Vaccume Casting

	Unit price of each production quantity (including material costs in principal)									
	1	2	5	7	10	15	20	25	30	35
S size	\$520	\$270	\$120	\$90	\$70	\$70	\$60	\$60	\$50	\$40
M size	\$690	\$360	\$160	\$120	\$90	\$90	\$90	\$80	\$70	\$60
L size	\$1,090	\$570	\$250	\$190	\$150	\$150	\$140	\$120	\$100	\$90
L+ size	\$1,670	\$870	\$380	\$290	\$220	\$220	\$210	\$180	\$150	\$140
L++ size	\$2,230	\$1,160	\$510	\$390	\$300	\$300	\$290	\$250	\$220	\$190
LL size	\$4,000	\$2,100	\$930	\$710	\$550	\$550	\$510	\$440	\$390	\$350
LL+ size	\$5,170	\$2,720	\$1,230	\$950	\$740	\$740	\$700	\$610	\$540	\$490
XL size	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
XL+ size	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

JPY/USD = 110