

Unit Price of Products (Mass Production)

Unit price of each production quantity (not including material costs)					
	1-500	501-1,000	1,001-3,000	3,001-5,000	5,001-10,000
S size	\$1.9	\$1.4	\$1.3	\$1	\$0.7
Composite Mold	\$1.1	\$0.9	\$0.8	\$0.6	\$0.4
M size	\$2.8	\$2.1	\$1.9	\$1.4	\$1
Composite Mold	\$1.7	\$1.3	\$1.1	\$0.9	\$0.6
L size	\$3.7	\$2.8	\$2.5	\$1.9	\$1.3
Composite Mold	\$2.2	\$1.7	\$1.5	\$1.1	\$0.8
L+ size	\$5.5	\$4.1	\$3.7	\$2.8	\$2
L++ size					
LL size	\$9.1	\$6.9	\$6.1	\$4.6	\$3.2
LL+ size					
XL size	\$11	\$8.2	\$7.3	\$5.5	\$3.9
XL+ size					

Estimated material cost per 10g

Material	Unit price	Unit Price (Non colored*)
ABS	\$0.06	\$0.04
Flame retardant ABS	\$0.11	\$0.09
PC	\$0.07	\$0.05
PC/ABS	\$0.13	\$0.1
POM		\$0.04
PP	\$0.05	\$0.04
Acrylic	\$0.07	\$0.05
Polyethylene	\$0.05	\$0.03
TPE	\$0.12	\$0.1
PVC	\$0.08	\$0.06

*: Natural, transparent, black

Material costs need to be estimated including the weight of sprue and runner (up to 20g) in addition to the weight of the product.

JPY/USD = 110